



THE 10-PLAYBOOK INDEX

Pick by the trigger firing in your plant. Not by the one that sounds tractable.

#	PLAYBOOK	TRIGGER	BENCHMARK	CHAPTER
■ 1	PM Compliance Recovery	PM compliance below 85% for two consecutive periods	≥90% (target), ≥95% world-class	15
■ 2	Repeat Failure Investigation	3+ work orders with same failure code on same asset in 12 months	Repeat failures ≤10%	16
3	Backlog Growth Control	Backlog outside 2-4 ready-weeks for two consecutive periods	2-4 ready-weeks	17
■ 4	Reactive Work Reduction	Reactive work percent above 40%	≤20% (target)	18
5	Schedule Compliance Improvement	Schedule compliance below 75%	≥85% (target), ≥95% world-class	19
6	Inspection Compliance Recovery	Inspection compliance below 90% or rising missed-inspection trend	≥95%	20
7	Spare Parts Management	Parts fill rate below 90%, or stockouts driving PM delays	≥95% fill rate	21
8	Condition-Based Monitoring	Critical asset failures with no leading indicator; CBM instruments unused	Site-specific, asset-by-asset	22
9	Downtime Reduction	Downtime hours trending up, or OEE below customer requirement	Site-specific, customer-driven	23
10	MTTR Reduction	Mean time to repair trending up despite stable failure rate	Site-specific, asset-class baseline	24

One major + one minor at a time. 90 days per install. Confirm the trigger before launching.